

ABSTRACT OF THE DISCLOSURE

A method of forming an overlay (310) to form a rule die (320) comprising the steps of: forming an overlay using a method consisting of the steps of: creating an imaged receiver sheet (140) having an image (210), a first thermal print layer (224), and first support layer (150); laminating an imageless receiver sheet (160) having a second thermal print layer (228) and a second support layer (170) with the imaged receiver sheet, thereby encapsulating the image; removing the first support layer; and removing the second support layer. The overlay has an electrostatic charge to verify or form the rule die.